

3215 P15 X-Cut

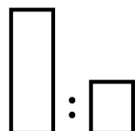
Professional first-step cutting compound designed for fast and effective removal of deep scratches and severe paint imperfections. Formulated for both fresh and used paintwork, it delivers high cutting performance while preparing the surface for polishing.

- effectively removes sanding marks
- optimized for HS paint systems
- easy application and faster process speed
- optimised for wool pads

Substrate preparation

Clean, dry, and degrease the surface with a suitable anti-silicone cleaner.

Mixing ratio



The product is ready for use!

Directions



1. Shake the bottle thoroughly before use. Apply a small amount of product to the surface and spread it evenly.
2. Using a 3250 Wool Pad or 3251 Cutting Foam Pad, distribute the product across the area to be polished.
3. Start compounding at 1500–1800 rpm, working slowly with medium pressure in overlapping passes, keeping the pad at a slight angle.
4. Once the sanding marks are removed, reduce the pressure, level the pad flat to the surface, and continue polishing to achieve a high-gloss finish.
5. Finish with carefully wiping the surface with a 8067 Microfibre Cloth.
6. Check the final result with 3280 Finish Inspection.

Physical properties



Colour	Orange
Appearance	Semi Liquid
pH	7.80
Specific Gravity	1.35 kg/L



Technical data sheet

2025-1

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Packaging

Product number	Description	Volume/Weight	Packaging
3215-1	Orange	1 kg	6

Shelf life and storage

Min. 24 months from date of production under normal storage conditions and in unopened can.
Store at room temperature and protect from frost.

Additional information

FOR PROFESSIONAL USE ONLY!

Always read the instructions.

IMPORTANT: This product contains hazardous substances at work so it is necessary to always use/wear appropriate protective equipment. For further instructions, check the label on the product and safety data sheet. A person who uses the product for any purpose other than recommended in this technical data sheet, acts at his own risk. It is the user's responsibility to take all necessary steps to fulfil the local legislation.

Materials described are designed for application by professional, trained personnel using proper equipment and are not intended for sale to the general public.

Information and methods described are based on the best information and practices known to us and serve merely as guidelines for optimal use, without liability to performance, results or fitness for any intended use. We do not accept any responsibility for the behaviour of the product or damage arising from the use of the product. Before using the product, the user must check if this is the latest version.

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